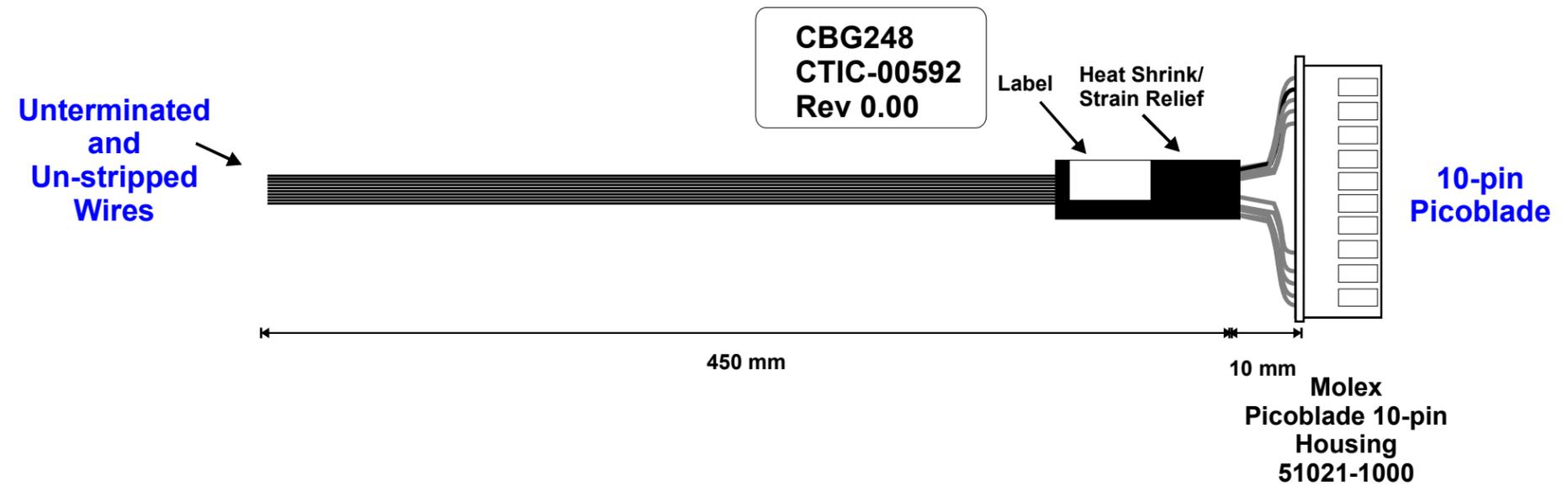


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Assembly Notes

1. Cut 10 lengths of wire 460mm each. Wire should be **RoHS** compliant, 28 AWG, and colour white.
2. Molex housing 51021-1000 (QTY 1) must be used; along with required crimps: Molex 50058-8000 (QTY 10)
3. Strip and crimp one end only of the 10 wires and place in housing.
4. Cut heat shrink to 38mm. Insert over un-terminated wires and slide to the terminated end. Secure in place.
5. Leave wires at one end un-terminated and un-stripped
6. Finished cable should be 450mm long.
7. Add label on top of heat shrink as per image above.

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ASSEMBLY & TEST PROCEDURE:	CHECKED	DATE	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN METRIC (MM)	ENG APPR.	DATE	TITLE
	MFG APPR.	DATE	10-Pin Picoblade to Flying-Lead
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Assembly Instructions

Testing Instructions

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